

Kit No.	2904X2		3109X1	2905X5	2906X2		2907X3	
For Pump Model	521E	522E, T522E, TR522E	T522G, TR522G	T722G, TR722G	1021E, F1021E	1022E, F1022E	F1521F	F1522F, T1522F, TR1522F
Seal Assembly (Qty)	1769XRA (2)		1769XRA (2)	1769XRA (2)	1769XRA (2)		1769XRA (2)	
Bearings (Qty)	2754X (2)		2754X(2)	2754X(2)	2754X (2)		3209	
Outer Race	-	-	-	-	-	-	2754 (2)	
Thrust Bearing	-	-	-	-	-	-	-	
Grease Seals (Qty)	1358 (2)		1358 (2)	1358 (2)	1358 (2)		1358 (2)	
Grease Seal Thrust	-	-	-	-	-		2014	
Blades / Vanes (Qty)	1168-7 (10)		4000 (6)	3981 (6)	1308-9 (10)		3477 (6)	
Blade/Vane Driver	-	-	-	-	-	-	-	-
Sideplates (Qty)	1163-2 (2)		3932 (2)	3932 (2)	1209-1 (2)		3476R, 3476L	
Case O- Ring (Qty)	2-261A (2)		2-261A (2)	2-261A (2)	2-268A (2)		2-268A (2)	
Inlet Flange O-Ring	2-234A	?	?	-	** 2-245A, 2-249A		-	-
Outlet Flange O-Ring	2-234A	?	?	2-234A	** 2-245A, 2-249A		-	-
R Valve Cap O-Ring	2-224A		?	-	2-228A		-	-
RV Adj Screw O-ring	2-112A		?	-	2-112A		-	-
RV Flange O-Ring	-		?	-	-		2-245A, 2-249A, 2-234A, 2-238A	
Cam / Liner	* 1162-2		?	* 4192	* 1201-2 (10)		* 1792-1	
Rotor & Shaft	* 11661X1R	* 11661X2R		* 3983X2R	* 12081X1R	* 12081X2R	* 3350X1R	* 3350X2R

* Items Not included in Kit

** 2 pieces each 3" standard & 4" optional. Flange O-Rings are included with kit 2906X2

Kit No.	3193X1	3195X1	3195X2	3197X1
For Pump Model	Z2000	Z3200, ZH3200	Z3500	Z4200, Z4500
Seal Assembly (Qty)	4431XA2 (2)	4431XA2 (2)	4431XA2 (2)	4464XA2 (2)
Roller Bearing (Qty)	2754X (2)	2754X (2)	2754X (2)	4460X (2)
Outer Race	-	-	-	-
Thrust Bearing (Qty)	4432 (2)	4432 (2)	4432 (2)	4453 (2)
Thrust Bearing Mtg Ring (Qty)	4435 (2)	4435 (2)	4435 (2)	4454 (2)
Grease Seals (Qty)	4441 (2)	4441 (2)	4441 (2)	4463 (2)
Blades / Vanes (Qty)	4428 (6)	4232 (6)	3936 (6)	4448 (6)
Blade/Vane Driver (Qty)	4262X (3)	4262X (3)	5554X (2)	4449X (5)
Sideplates (Qty)	*4427 (2)	* 4231 (2)	* 3938 (2)	* 4446 (2)
Case O- Ring (Qty)	* 2-261A (2)	* 2-262A (2)	* 2-268A (2)	* 2-270A (2)
Inlet Flange O-Ring	2-231A	-	* 2-259A	-
Aux Inlet Flange O-Ring	-	-	-	2-234A
Outlet Flange O-Ring (Qty)	2-231A (2)	2-234A (2)	* 2-245A	2-231A
R Valve Cap O-Ring	2-224A	2-224A	2-228A	2-234A
Bearing Cap Shim (0.002) (Qty)	4439 (8)	4439 (8)	4439 (8)	4458 (8)
Bearing Cap Shim (0.010) (Qty)	44391 (2)	44391 (2)	44391 (2)	44581 (2)
Bearing Cap Shim (0.020) (Qty)	44392 (2)	44392 (2)	44392 (2)	44582 (2)
Shaft Key	2270	2270	2270	4459
Cam / Liner	*4414	* 4242	* 5539	* 4443
Rotor & Shaft	4430X2R	* 4495X2R	* 12081X6R	* 4444X2R

* Items Not included in Kit

Rebuild Kit No.	3194X1	3196X1	3196X2	3198X1
For Pump Model - includes all repair kit items plus sideplates & cam/liner	Z2000	Z3200, ZH3200	Z3500	Z4200, Z4500

CORKEN CORO-VANE LPG/NH3 REPAIR KITS

Corken Coro-Flo Pump Repair Parts - C & F Models

Pump	Seal Kit	Brass Impeller	C Model Motors	Motor H.P.
C10/F10	113CXA	1003-0	2555	3/4
C12/F12	113CXA	1003-2	2556	1
C13/F13	113CXA	1003-3	4261	2
C14/F14	113CXA	1003-4	1 2557	3

- Notes: 1) C model motors are single phase, except for the C14-2557-3HP
 2) You must order the Corken motor for replacement on C pumps. The motor shaft is drilled where the seal pin is placed.

BLACKMER PUMP REPAIR KITS - REPAIR PARTS

Blackmer Pump Repair Kits

Pump Model	OLD Pump Stomach Kit	NEW Maintenance Kit	NEW Rebuild Kit
LGF1, LGF1P	892950	898916	---
LGL - 1 1/4	892301	898976	899077
LGRLF - 1 1/4	892302	898976	899076
LGL - 1 1/2	892600	898976	899078
LGLD2E	894420	898920	899020
LGLD3E	895127	898921	899021
TLGLF3	895123	898923	899023
LGLD4A / TIGLF4A	892031	898922	899022

- Notes: Blackmer **Maintenance Kits** include; discs, vanes, push rods, o-rings, gaskets, seals, and bearings.
 Blackmer **Rebuild Kits** include; all maintenance kit parts, plus liner, liner key, bearing locknut, rotor & shaft.

Common Repair Parts for Blackmer Pumps

Parts	LGF 1	LGL 1 1/4	LGLD2E	LGLD3E	TLGLF3	TLGLF4A
Seals	332920	333045	331652	335125	331652	332050
Vanes	092912	093088	091419	095131	095132	092019
Push Rods	---	123076	123905	125105	121607	122005
Bearings	903405	903114	903156	903166	903156	903172
Liner	---	183004	184405	185111	185101	182000
Disc	---	063075	064412	065112	065121	062039
Rotor & Shaft	262901	4-263076 8-262300	264443	265149	265147	262024