

# PLASTIC PIPE RISERS

# XR-Riser



Flexible Riser System for Plastic Pipe  
 Dependable, simplified compression style anodized service head.  
 Reusable fitting with Buna seal, strengthened with a spiral steel stiffener.  
 Integral swivel for easy installation.  
 Complete with poly liner and lower moisture seal.  
 Meets or exceeds NFPA58 and ANSI standards..  
 Available with 1/2", 3/4" MPT or 1/2" female flare service head, in 3', 6', 8' & 12' lengths.  
 Slide the plastic tubing through the riser to the end and make your connection there, above ground.

Part Number	Plastic Pipe Size	Outlet Connection	Length
XR108-36	1/2" CTS	1/2" MPT	3 ft
XR108-72			6 ft
XR108-96			8 ft
XR108-144			12 ft
XR108SN-36	1/2" CTS	1/2" Female Flare Swivel	3 ft
XR108SN-72			6 ft
XR108SN-96			8 ft
XR1012-36	3/4" IPS	3/4" MPT	3 ft
XR1012-48			4 ft
XR1012-72			6 ft
XR1012-96			8 ft
XR1012-144			12 ft
XR17C12-36			3/4" IPS
XR17C12-72	6 ft		
XR17C12-96	8 ft		

## Rigid Risers

Part Number	Description
1255-91-4604-00	1/2" MPT x 1/2" CTS Riser w/ 22" Vertical
1253-91-4604-00	1/2" MPT x 1/2" CTS Riser w/ 30" Vertical
1352-91-4604-00	3/4" MPT x 1/2" CTS Riser w/ 36" Vertical
1353-91-4613-00	3/4" MPT x 3/4" IPS Riser w/ 30" Vertical
1352-91-4613-00	3/4" MPT x 3/4" IPS Riser w/ 36" Vertical
1453-91-4614-00	1" MPT x 1" IPS Riser w/ 30" Vertical
1553-91-4615-00	1 1/4" MPT x 1 1/4" IPS Riser w/ 30" Vertical
1752-91-4617-00	2" MPT x 2" IPS Riser w/ 36" Vertical

Note: Slide the plastic tubing through the riser to the end and make your connection there, above ground. No connections underground, no coupling needed.

## Riser Materials

Part Number	Description
Seal Tight 34	Riser Conduit SS Spiral Core - 3/4" x 100' for 1/2" CTS Tubing
Seal Tight 114	Riser Conduit SS Spiral Core - 1 1/4" x 100' for 3/4" IPS Tubing
PL-18	Inside Poly Liner 9 ft stick for 1/2" CTS
PL-17-96	Inside Poly Liner 8 ft stick for 3/4" IPS
MS17-10	Moisture Seal for 1/2" CTS
MSS27-17	Moisture Seal for 3/4" IPS
X2537SW	Service Head Adaptor, for 1/2" CTS x 1/2" MNPT (Seal Tight 34)
X2707SW	Service Head Adaptor, for 1/2" CTS x 3/4" MNPT (Seal Tight 34)
597-10-8-SW	Service Head Top Half 1/2" FFL Swivel for 1/2" CTS XX Riser
X2500-17-12	Service Head Adaptor, for 3/4" IPS x 3/4" MNPT (Seal Tight 114)



SEAL TIGHT 34



240387  
MOISTURE  
SEAL

X2537W  
SERVICE HEAD  
ADAPTOR

