

Forged Steel Fittings-Extra Heavy



CROSS



TEE



45° ELBOW



90° ELBOW



90° STREET BOW

Extra Heavy (XH) Forged Steel Fittings

Item	Rating	Pipe Size (Inches)									
		1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	3
90° Elbow	2000 lb	611011	611012	611013	611014	611019	611024	611029	611034	611039	611049
45° Elbow				611079	611077	611080	611081	611129	611134	611139	611143
Tees			611168	611169	611170	611171	611173	611174	611176	611175	611180
Crosses			611509	611511	611513	611515	611524	611530		611533	611537
90° Street Elbow	3000 lb	611156	611160	611161	611162	611163	611164	611165	611166	611167	
Couplings		600100	600105	600110	600115	600120	600125	600130	600135	600140	600150
Hex Head Plugs			600505	600510	600515	600520	600525	600530	600535	600540	600550
Caps		600395	600400	600405	600410	600415	600420	600425	600430	600435	
Unions			660105	660110	660115	660120	660125	660130	660135	660140	660150
Pipe Nipples - Close	XH Sch 80		612019	612020	612040	612095	612170	612220	612285	612335	612405
1 1/2" Long Nipples			612008	612022	612045						
2" Long Nipples			612009	612024	612050	612105	612175	612225	612287		
2 1/2" Long nipples			612010		612055	612110	612180	612230	612290	612345	
3" Long Nipples			612011	612025	612060	612115	612185	612235	612295	612350	612410
3 1/2" Long Nipples					612065	612120	612190	612240	612300	612355	
4" Long Nipples			612013	612027	612070	612125	612195	612245	612305	612360	612415
4 1/2" Long Nipples					612075	612130	612200	612250	612310	612370	
5" Long Nipples			612017	612026	612080	612135	612205	612255	612315	612375	612420
5 1/2" Long Nipples					612085	612138	612210	612260	612320	612380	
6" Long Nipples			612014	612029	612090	612145	612215	612265	612325	612385	612425
7" Long Nipples								612270		612390	612435
8" Long Nipples					612094			612275			612440
9" Long Nipples						612150					
10" Long Nipples			612018				612216	612277		612398	612446
12" Long Nipples					612093	612160	612218	612279	612328	612401	612448
18" Long Nipples						612168					
24" Long Nipples							612217	612281			

UNION



HEXAGON HEAD PLUG



COUPLING



PIPE NIPPLE

Note: Schedule 40, Black Malleable Fittings are on Page 72



Forged Steel Fittings-Extra Heavy



HEXAGON BUSHING



REDUCER



SWAGE NIPPLE

Extra Heavy (XH) Forged Steel Fittings

Pipe Size	Swage Nipples (Sch. 80)	Hex Bushing (3000lbs)	Reducing Coupling (3000lbs)
3/8 x 1/4		603110	600600
1/2 x 1/4	C0804	603120	600605
1/2 x 3/8	C0806	603125	600606
3/4 x 1/4		603135	600607
3/4 x 3/8	C1206	603140	600610
3/4 x 1/2	C1208	603145	600609
1 x 1/4		603155	600611
1 x 3/8		603160	600612
1 x 1/2	C1608	603165	600613
1 x 3/4	C1612	603170	600614
1 1/4 x 1/4		603180	
1 1/4 x 1/2	C2008	603190	
1 1/4 x 3/4	C2012	603195	600619
1 1/4 x 1	C2016	603200	600620
1 1/2 x 1/4		603210	
1 1/2 x 1/2		603220	
1 1/2 x 3/4	C2412	603225	
1 1/2 x 1	C2416	603230	600626
1 1/2 x 1 1/4	C2420	603235	600627
2 x 1/4		603258	
2 x 3/4	C3212	603260	
2 x 1	C3216	603265	600633
2 x 1 1/4	C3220	603270	600634
2 x 1 1/2	C3224	603275	600635
2 1/2 x 1		603305	
2 1/2 x 2	C4032	603313	600637
3 x 3/4		603345	
3 x 1 1/4	C4820	603350	
3 x 1 1/2	C4824	603352	
3 x 2	C4832	603365	600639
3 x 2 1/2	C4840		

Bergquist



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613010



613015



Standard Black Pipe Fittings

Check with the sales dept. for any sizes not listed below.

Pipe Size	Hex Bushing	Bell Reducer	Reducing Ell
3/8" x 1/4"	613007	613300	-
1/2" x 3/8"	613006	613014	-
3/4" x 1/2"	613010	613015	613051
1" x 1/2"	613012	613351	-
1" x 3/4"	613013	613020	613052
1 1/4" x 3/4"	-	613362	613054
1 1/4" x 1"	613021	613022	-

Carry the box
with you to the
job site.

Part Number	Description
613150	1/2" Nipple Pack, standard weight
613175	3/4" Nipple Pack, standard weight



We stock a large variety of standard black fittings that are not shown on this chart. Our Sales Dept. will be happy to help you with other sizes.

Item	Pipe Size (Inches)						
	1/4	3/8	1/2	3/4	1	1 1/4	2
90° Elbow	613039	613047	613050	613053	613055	613048	613049
45° Elbow	613200	613203	613206	613209	613212	613214	613218
Tees	612999	612998	613000	613003	613005	-	612996
Crosses	-	-	613415	613421	-	-	-
Cap	-	613023	613025	613028	613035	613036	-
90° Street Elbow	613037	613038	613040	613043	613044	-	613045
Couplings	612966	612968	612970	612975	612977	612979	-
Hex Head Plugs	613251	613253	612940	612943	613259	-	-
Unions	612951	612953	612955	612956	612957	612960	-
Pipe Nipples - Close	613057	613056	613060	613075	613090	613140	613147
1 1/2" Long Nipples	613058	-	613063	-	-	-	-
2" Long Nipples	613100	613103	613061	613078	613125	-	-
2 1/2" Long nipples	-	-	-	613079	-	-	-
3" Long Nipples	613059	613107	613062	613080	613127	-	613148
4" Long Nipples	613184	613106	613065	613082	613129	-	-
5" Long Nipples	613185	-	613067	613084	613131	-	-
6" Long Nipples	613064	613109	613069	613086	613133	-	613149
7" Long Nipples	-	613111	-	-	-	-	-
8" Long Nipples	-	-	613070	613113	-	-	-
9" Long Nipples	-	613112	-	-	-	-	-
10" Long Nipples	-	-	613072	613089	-	-	-
12" Long Nipples	-	-	613074	613088	-	-	-
18" Long Nipples	-	-	613161	613166	-	-	-
24" Long Nipples	-	-	-	613167	-	-	-

Note: Schedule 80, Extra Heavy fittings are on pages 71.



613051



TEE



CAP

STREET
ELBOW

ELBOW



COUPLING



PLUG



UNION