



How to install the MI100 Adaptor



- Remove the existing orifice from the appliance and place it in the TL074 Safety Anvil, where it is secured by a thumb screw. Ream out the orifice using a TL070 Reamer in conjunction with the TL061 Handpiece (always turn the reamer in one direction to provide a perfectly round, properly sized hole for the Adaptor).
- Remove the orifice from the Safety Anvil and insert the Adaptor (which is tapered to allow for insertion) into the reamed hole.
- Place the orifice (Adaptor side up) on the end of the Safety Anvil or other hard surface and use the TL063 Driving Tool and a hammer to fully seat the Adaptor. Please note the TL063 Driving Tool is designed so that it will not damage the orifice channel during insertion. On the end of the Safety Anvil is a small counter-sunk hole located off center; place the head of the Adaptor into this hole.
- With the orifice in this position, insert the TL062 Crimping Tool and strike once or twice. This will flare the inlet side of the Adaptor and allow an uninterrupted flow of gas.

Part No	Description
HC Reamer	Adjustable jet cleaner & orifice reamer drill .125 -52
HR Reamer	Adjustable jet cleaner & orifice reamer drill 50 -60
G1008	Tapered broach .008" to .017", no handle
TL061	Handle for reamer and broacher
TL062	Crimping tool for large plugs
TL063	Driving tool
TL070	Large reamer
TL074	Safety anvil
M1100-72	Orifice adaptor #72 pilot hole
M1100K	Master adaptor kit with 100 M1100-72, TL061, TL062, TL063, TL064, TL070, TL074

Wheeler Rex 6 in 1 Screwdriver



Part No.	Description
6019	6 in 1 screwdriver... 1 Phillips, 2 flat, 1/4" and 5/16" nut drivers